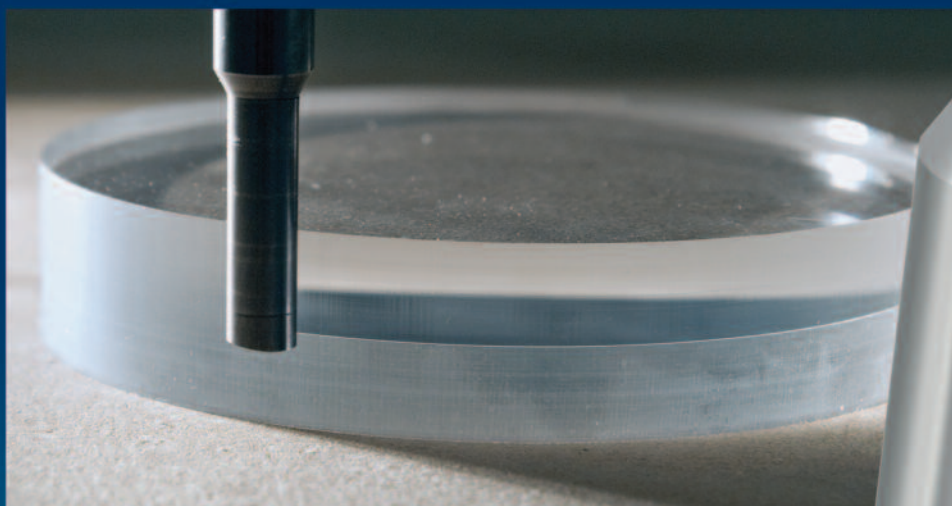


the **ONSRUD** advantage

more than just cutting tools

Monocrystalline Diamond Polishing Tools

The 75-000 series consists of 5/16" and 3/8" diameter tools which incorporate a monocrystalline diamond edge on a solid carbide body. The single crystal structure of the diamond will produce a near optically clear edge and replace buffing or flame polishing. Polishing of curved edges and internal profiles can now be done directly on the CNC router.



monocrystalline
diamond edge

Part #	CED	CEL	Shank	OAL	ERL	List
75-003	5/16	5/16	1/2	4	1 1/8	\$1,833.35
75-005	3/8	5/16	1/2	4	1 1/8	\$1,843.35

Cutting Data

RPM	Feed Rate	RDOC*
12,500 - 15,000	25 IPM	0.015

*Radial Depth of Cut = stock thickness removed on finish pass.

Service	Qty	List
Tools can be serviced three to four times depending upon wear. Allow three weeks for service work.	1	\$355.00
	2	\$230.00